



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.9201
Job Sheet 188298



Part No: 650.9201

Job Qty: 30 ea

Part Name: Eyelet Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP REV:B AS PER DWG A1
15.09.14 DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		1/18/19	0.00	0.00	Start Up Machining-1		mm 19/01/17
100	Bandsaw	30 pcs		1/18/19	0.00	0.01	Bandsaw1		"
110	CNC Vertical Machining	30 pcs		1/18/19	0.22	14.15	HAAS1-1		mm 19/01/18
120	QC	30 pcs		1/18/19	0.00	0.00	QC2 Machining-1		"
130	QC	30 pcs		1/18/19	0.00	0.00	QC8 Machining-1		mm 19/01/17
140	Outsource	30 pcs		1/18/19			ATG001-VC	5	ST 19-01-21
150	Packaging	30 pcs		1/18/19	0.00	0.00	Packaging2		JAN 24 2019
151	QC	30 pcs		1/18/19	0.00	0.00	QC6		DAS 38
152	Small Fab	30 pcs		1/18/19	0.00	2.54	Small Fab-1		58 9-89
155	QC	30 pcs		1/18/19	0.00	0.00	QC5		9-89 MAR 04 2019
180	Packaging	30 pcs		1/18/19	0.00	0.00	Packaging3-1	126	9-89 MAR 07 2019
190	QC21-SA	30 Ea		1/18/19	0.00	0.00	QC21		9-89 MAR 07 2019

Part Op 100 - Cut Blank at 2.200"

Descriptions: 110 - 1-Machine per folio FB361

140 - Issue P/O to ATG : 0004233 Hard Anodize, Color Black and Prime as per Dwg 650.9200 5147812 13A-1-28

152 - INSERT HELICOIL AS PER DWG

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X2.500	7075-T6S Sheet 1" Thick Plate X 2.5" Wide	4.8000 ft (.16 ea)	90-Start up Operation	
MS21209F5-15	Heli Coil	30 Ea (1 ea)	152-Small Fab	5053950

Job Allocations

Required	Inventory	Allocated
5	9	0
30	89	0

ifications

uld not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: \$145508



Part: 650.9201

Job No: 188298

Serial No/Batch: \$145508

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/17/19

Plex 1/7/19 1:50 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UP

NCR No. _____

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐	Crc _____ Sr _____ F _____
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Date :

Sequence #:

QTY Affected :

Description Work Order Deviation

D

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

☐ Pressure/Forced
☐ Bending
☐ Crushing
☐ Cracks
☐ Crimp/Kink/Ripple/Wave/Twist
☐ Marks/Chatter
☐ Mislabeled

FAULT CATEGORY

☐ Contamination
☐ Misaligned/off center
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Incomplete/Unclear Instructions
☐ Drill Holes
☐ Fit/Function

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up

☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

Other/Details:

DART AEROSPACE LTD	Work Order:	185298
Description: Eyelet Bracket Assembly	Part Number:	650.9201
Inspection Dwg: 650.9200 Rev: A		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>mm L</i>	Checked by:	<i>Am L</i>	QC Inspector:	
Date:	<i>19/01/18</i>	Date:	<i>19/01/19</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	15.03.03	New Issue	KJ	
B	15.05.14	Dimensions updated per Dwg Rev A	KJ	



Dart Aerospace Ltd.
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PURCHASE ORDER PO042333



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042333
PO Date: 1/21/19
Due Date: 1/28/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188544	647.1711	Plate (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed	-	1/28/19	10 pcs	0 pcs	10 pcs	\$25.68/pcs	\$256.80
							10 X	JAN 24 2019			
2	186039	RBD29904	Hoist Adapter "D" Model -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	1/28/19	11 pcs	0 pcs	11 pcs	\$8.20/pcs	\$90.20
3	188547	646.9714	Body (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	1/28/19	10 pcs	0 pcs	10 pcs	\$9.18/pcs	\$91.80
							10 X	JAN 24 2019			



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PURCHASE ORDER PO042333



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	188298	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	1/28/19	30 pcs	0 pcs	30 pcs	\$5.28/pcs	\$158.40
					30 X	JAN 24 2019					
5	188719	RBWA353A04-02	Sleeve -Issue P/O to ATG : ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	1/28/19	12 pcs	0 pcs	12 pcs	\$8.20/pcs	\$98.40
					12 X	JAN 23 2019					

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Line Item Note ** major rush, as fast as you could do this part please :) **

Grand Total: \$695.60

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/22/19 9:13 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917076

Date: 23-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
✓ 10 ea	Part: 647.1711 ✓ Plate Hard Anodize, Type III, Class 2, Black (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 24523 PO: PO042333 ✓	Rev: E	Line: 1
✓ 10 ea	Part: 646.9714 ✓ Body Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24525 PO: PO042333 ✓	Rev:	Line: 3
✓ 30 ea	Part: 650.9201 ✓ Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24526 PO: PO042333 ✓	Rev: A	Line: 4
✓ 12 ea	Part: RBWA353A04-02 ✓ Sleeve Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water sealant Job: 24527 PO: PO042333 ✓	Rev: 4	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>23/1/19</u> Certified Signature: <u>[Signature]</u> Made in Canada.			

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917076

Date: 23-Jan-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

ATG Delivery

Quantity	Description
	Receiver Signature: _____
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	Made in Canada.

DA:
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